



The X5® from Packsize is the world's first Erected Box System. This efficient fully-automated machine produces ready-to-pack, right-sized erected boxes to streamline and enhance sustainable packaging production environments.

- First-to-market revolutionary approach to producing erected boxes via Right-sized Packaging on Demand.®
- A fully-automated On Demand Packaging® system, the X5 significantly enhances the ability to meet customer requirements and resolve labor and associated costs while improving packaging speed to address variable shipping requirements.
- Delivers up to 600 ready-to-pack, right-sized erected boxes per hour.
- Automatically and accurately applies up to two labels per box while maintaining machine throughput and performance.

The X5 also seamlessly integrates with PackNet® production and optimization software from Packsize. An advantage for high-volume centers, this technology integration assesses and creates the most efficient and proven custom box-making experience in the e-commerce marketplace.

Backed by a worldwide support organization of expert engineers and technicians, Packsize can assist every X5 engagement at the local level and provides a full portfolio of packaging products and services to tailor each unique packaging environment.

- Produces 600 ready-to-ship, right-sized and erected boxes per hour.
- Streamlines and enhances packaging production through lean manufacturing.
- Revolutionary packaging automation that reliably produces cost-effective and sustainable packaging while maintaining machine throughput and performance.

| Technical Specifications          |   |
|-----------------------------------|---|
| Cycle Time                        | 6.4 seconds                                       |
| Machine Speed                     | 500 – 600 per hour*                               |
| z-Fold® Supply                    | Up to 4 tracks                                    |
| Weight                            | 11,305 lb (5128 kg)                               |
| Max Height                        | 10 ft 2.75 in (3118.5 mm)                         |
| Length (including 4 bales)        | 51 ft 6.88 in (15719.5 mm)                        |
| Width                             | 10 ft 11.53 in (3341 mm)                          |
| Min Product Dimension (L x W x H) | 8 in x 6 in x 3 in<br>203 mm x 152 mm x 76 mm     |
| Max Product Dimension (L x W x H) | 30 in x 20 in x 20 in<br>762 mm x 508 mm x 508 mm |

| Software Capabilities               |         |
|-------------------------------------|---------|
| Order Induction & Pick Optimization | PC ADD  |
| WMS / WCS Integration               | PackNet |
| Data Analytics & Cloud Reporting    | PackNet |
| Cubing Integration                  | PackNet |

| Automation Features                               |          |
|---|----------|
| Print and Apply<br>On Demand or Pre-printed Label | X        |
| z-Fold  | X        |
| Cut   | X        |
| Fold  | X        |
| Glue  | X        |
| Erect   | X        |
| Label   | X        |
| Flaps Down  | Optional |

\* Depending on options and integration solutions.